



**EUROPEAN PATENT APPLICATION**

Application number : **94307476.5**

Int. Cl.<sup>6</sup> : **G01L 9/12**

Date of filing : **12.10.94**

Priority : **14.10.93 JP 256198/93**

Date of publication of application :  
**19.04.95 Bulletin 95/16**

Designated Contracting States :  
**DE FR GB IT**

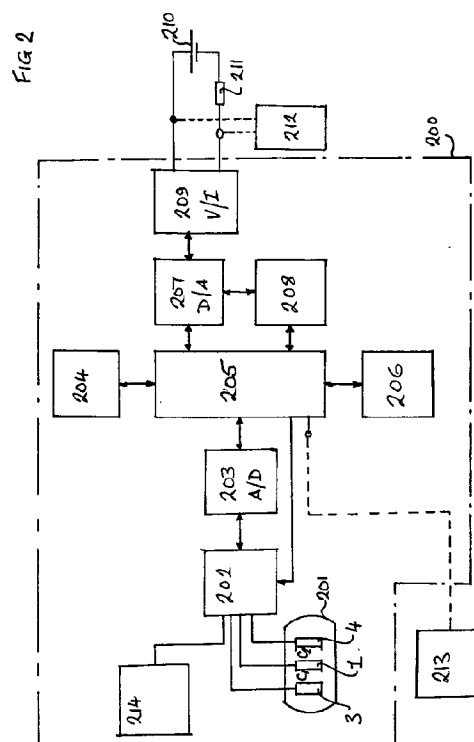
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**Method for measuring pressure differences and device for converting displacements.**

(57) A displacement converter in which a pressure difference is determined by detecting capacitances C1 and C2 between fixed electrodes (3, 4) and a diaphragm (1), which receives pressure differences on both of its sides and can be displaced. The pressure difference is output as a process-unified signal via a V/I converter (209). This eliminates the need for tedious adjustments involving hardware such as a compensation capacitor in order to compensate the floating capacitance in capacitances (C1, C2), which is unrelated to diaphragm displacement. Instead, adjustment (calibration) is simplified without decreasing measurement precision, in that a microprocessor (205), in an initial calibration mode, takes a plurality of known pressure differences and measures capacitances (C1, C2) using time constant measuring unit (202), A/D converter (203) and timer counter (206). This data, which is needed to determine the constants needed to perform correction on floating capacitance and detection of pressure, is stored in memory (204). In measurement mode, pressure difference is calculated by using the measured capacitances (C1, C2) and the constants stored in memory (204). The results are output by the converter via D/A converter (207) and V/I converter (209).



The present invention relates to a method for detecting pressure differences and a device for converting displacements which detects very small displacements in a diaphragm caused by pressure differences as differential changes in capacitance, and converts these changes into a unified signal in order to perform process control.

5 In the drawings referred to below, like numbers designate like or corresponding parts.

Figure 1 is a drawing for the purpose of describing a so-called parallel flat plate type of sensor comprising the following: a movable electrode comprising a planar circular diaphragm that is displaced in a direction perpendicular to its plane by a distance of  $\Delta d$ , which is proportional to a pressure difference  $p (=P_H - P_L)$  between the two surfaces; and two fixed electrodes arranged on either side of the diaphragm so that they are parallel to and face the diaphragm. The two fixed electrodes and the movable electrode (i.e. the diaphragm) form a pair of capacitors. Figure 1(A) shows the arrangement of the electrodes and Figure 1(B) shows the electrical circuit.

15 In Figure 1, diaphragm 1 (1A, 1B) indicates a diaphragm (movable electrode) at different displacement positions. Fixed electrodes 3, 4 are arranged on either side of diaphragm 1 so that they are parallel to the surface of diaphragm 1.  $P_L$  and  $P_H$  indicate the low (negative) and high (positive) pressure applied to the left and right surfaces of diaphragm 1 via small holes 3a and 4a arranged on fixed electrodes 3, 4. Distance  $2d$  indicates the distance between the fixed electrodes 3, 4. The areas of electrodes 1, 3 and 4 are all substantially equal.

Position 1A indicates the position of diaphragm 1 when the pressures applied to diaphragm 1 are  $P_H = P_L$  (i.e. when pressure difference  $P = 0$ ). Distances  $d_1$  and  $d_2$  indicate the gaps between diaphragm 1 and respective fixed electrodes 3 and 4 when  $P_H = P_L$ . Similarly,  $\delta$  indicates a displacement of diaphragm 1 from the centre point between fixed electrodes 3 and 4.

Position 1B indicates a position of diaphragm 1 when the applied pressure difference between the diaphragm surfaces is  $P = P_H - P_L > 0$ .  $\Delta d$  is the displacement of diaphragm 1.

Referring to Figure 1(B), capacitance  $C_A$  is the part of total capacitance  $C_1$  between diaphragm 1 and fixed electrode 3 that changes according to the displacement of diaphragm 1. Similarly, floating capacitance  $CS_1$  is the part of capacitance  $C_1$  that does not change according to the displacement of diaphragm 1. Capacitance  $C_B$  is the part of total capacitance  $C_2$  between diaphragm 1 and fixed electrode 4 that changes according to the displacement of diaphragm 1. Floating capacitance  $CS_2$  is the part of capacitance  $C_2$  that does not change according to the displacement of diaphragm 1.

30 In a sensor as in Figure 1, in which diaphragm 1 is displaced relative to fixed electrodes 3 and 4 but remains parallel thereto, the capacitances can be expressed by the following equations.

$$35 \quad \begin{aligned} C_1 &= C_A + CS_1 = \epsilon \cdot A / (d_1 - \Delta d) + CS_1 \\ &= \{C_{00} / (1 - \Delta d / d - \delta / d)\} + CS_1 \end{aligned} \quad \text{-- (3)}$$

$$40 \quad \begin{aligned} C_2 &= C_B + CS_2 = \epsilon \cdot A / (d_2 + \Delta d) + CS_2 \\ &= \{C_{00} / (1 + \Delta d / d + \delta / d)\} + CS_2 \end{aligned} \quad \text{-- (4)}$$

Where

$$C_{00} = \epsilon \cdot A / d, \quad d = (d_1 + d_2) / 2, \quad \delta = (d_2 - d_1) / 2 \quad (5)$$

45 and  $d_1$  and  $d_2$  are the gaps between diaphragm 1 and electrodes 3 and 4, respectively, (when pressure difference  $P = 0$ )

$\Delta d$ : displacement of diaphragm (proportional to pressure difference  $P$ )

$\epsilon$ : dielectric constant of dielectric between electrodes

$A$ : electrode area, and

50  $CS_1, CS_2$ : floating capacitance

In past displacement converters of this type (e.g. the present applicant's Japanese patent application number 63-273120, "Displacement converter with improved linearity") two additional capacitors  $CC_1$  and  $CC_2$  were provided for compensation of floating capacitance. The capacitances (or the equivalent capacitances from combinations with resistors and the like)  $CC_1$  and  $CC_2$  were adjusted so that  $CC_1 = CS_1$  and  $CC_2 = CS_2$ . A voltage having a prescribed potential and prescribed frequency was applied to capacitances  $C_1, C_2, CC_1$  and  $CC_2$  in order to determine  $(C_1 - CC_1)$  and  $(C_2 - CC_2)$  from the charge current. By dividing the difference of these two by the sum, the following operation was performed.

$$\begin{aligned}
 & \{C1-C2-(CC1-CC2)\} / \{C1+C2-(CC1+CC2)\} \\
 & = \{ \Delta d/d + \delta/d + [\{CS1-CS2-(CC1-CC2)\} / 2 * C00] \\
 & \quad * \{1 - (\Delta d/d + \delta/d)^2\} \} / \\
 & \quad \{1 + [\{CS1+CS2-(CC1+CC2)\} / 2 * C00] \\
 & \quad * \{1 - (\Delta d/d + \delta/d)^2\} \} \\
 & = \Delta d/d + \delta/d \quad \quad \quad \text{-- (6)}
 \end{aligned}$$

This equation makes it possible to determine a very small displacement  $\Delta d$  of the diaphragm, and thus determine pressure difference  $P$  of the two sides of diaphragm 1.

However, the prior art method described above for determining pressure differences had the following problems.

(1)  $CC1$  and  $CC2$  needed to be adjusted so that  $CC1=CS1$  and  $CC2=CS2$ . However, this adjustment was very difficult. To be specific, arbitrary values for  $CC1$  and  $CC2$  were chosen and the conversion characteristics were measured. The results were used to adjust the values of  $CC1$  and  $CC2$  (or the values of combinations with resistors). Then the conversion characteristics were measured again and confirmed. In practical terms, making high precision adjustments using this method required numerous trial-and-error attempts. Thus, much time and effort was required to make adjustments.

(2) Also, linearity was decreased because of changes in floating capacity caused by changes in temperature.

(3) With regard to temperature characteristics for zero and span, corrections were made with combinations of temperature-sensitive resistors, thermistors and the like. However, precise corrections were not possible, requiring numerous trial-and-error attempts here as well.

Thus, the object of the present invention is to provide a method for measuring pressure difference and a device for converting displacement that solves the above problems.

In order to solve the above problems, the present invention provides a method for measuring pressure difference by detecting a very small movement  $\Delta d$  of a diaphragm (e.g. diaphragm 1) caused by a pressure difference  $P$ , as a change in capacitance in a pair of capacitors formed by the diaphragm and two fixed electrodes (e.g. fixed electrodes 3, 4) on either side of and facing the diaphragm.

A means for measuring capacity (time constant measuring unit 202, A/D converter 203, time counter 206, and the like) is arranged to measure capacitances  $C1$ ,  $C2$  of the pair of capacitors.

At a pressure difference  $P$ ,  $f(P)$ , can be expressed as follows:

$$f(P) = \{C1(P) - C2(P) - \alpha\} / \{C1(P) + C2(P) - \beta\} \quad (1)$$

in terms of  $C1(P)$  and  $C2(P)$ , the capacitances of the pair of capacitors measured by means for measuring capacity, and constants  $\alpha$  and  $\beta$ , from the floating capacities in the two capacitances  $C1$  and  $C2$ .

$f(P)$  is assumed to fulfil linear conditions in relation to pressure difference  $P$ , i.e:

$$f(P) = K_P * P + f(0) \quad (2)$$

the constant  $f(0)$  corresponding to  $f(P)$  when pressure difference  $P=0$  and proportional constant  $K_P$  which corresponds to the positive and negative ranges of pressure difference  $P$ .

During preliminary calibration, capacitances  $C1(P)$  and  $C2(P)$  for a plurality of known pressure difference  $P$  measurement points in the positive and/or negative range of pressure difference  $P$  are used to calculate constants  $\alpha$ ,  $\beta$ ,  $f(0)$  and  $K_P$  from operations (1) and (2).

During pressure difference measurement, when the measured pressure difference is  $P$ , capacitances  $C1(P)$  and  $C2(P)$  and the constant calculated during the preliminary calibration above are used in operations (1) and (2) to calculate measured pressure difference  $P$ .

A second aspect of the invention provides a system for converting displacement by determining the very small displacement  $\Delta d$  of a diaphragm (e.g. diaphragm 1) caused by pressure difference  $P$  from the differential change in capacitance in the pair of capacitors formed by the diaphragm and the two fixed electrodes (e.g. electrodes 3, 4) arranged one on either side of the diaphragm.

The system comprises: capacitance-measuring means (time constant measuring unit 202, A/D converter 203, timer counter 206, and the like) for measuring the capacitances  $C1$  and  $C2$  of the pair of capacitors noted above;

first constant-calculating means (microprocessor 205, external communicator 212 or the like) for calculating two constants  $\alpha$  and  $\beta$ , based on the floating capacitance of capacitances  $C1$ ,  $C2$  where  $f(P)$  of op-

eration (1) for a plurality of pressure differences measurement points P in the negative and/or positive range of P fulfil linear conditions with respect to pressure difference P. The calculation uses capacitances C1, C2 of the pair of capacitors measured during preliminary calibration by capacitance-measuring means for a known pressure difference P in C1(P), C2(P) of operation (1).

5 second constant-calculating means (microprocessor 205 or the like) calculating constants KP and f(0). F(P) of operation (1) is derived for each pressure difference P using the constants  $\alpha$  and  $\beta$  calculated using first constant-calculating means, and C1(P), C2(P), measured during preliminary calibration for a known plurality of pressure differences P. Based on f(P) and the known pressure differences P, second constant-calculating means calculates the following two elements in operation (2) that determines linearity: proportional constant KP for the positive and/or the negative range of pressure difference P, as well as constant f(0) corresponding to function f(P) when pressure difference P is 0.

During pressure difference measurement, the constants  $\alpha$  and  $\beta$  calculated by first constant-calculating means and capacitances C1(P), C2(P) measured at pressure difference P by capacitance-measuring means are used to determine f(P) of operation (1);

15 pressure-difference measuring means (microprocessor 205 or the like) derives pressure difference P from the relationship in operation (2) using f(P) as well as constant f(0) and proportional constant KP calculated by said second constant-calculating means.

In an advantageous development of this device, the capacitance-measuring means determines the capacitances of the pair of capacitors by measuring the difference and the sum of the capacitances.

20 The device for converting displacement of claim 4 comprises the device for converting displacement described in claim 2 wherein one of the capacitances is measured, and either the difference or the sum of the two capacitances is measured, and the capacitance of the other capacitor is determined.

The device may further comprise temperature-detecting means (temperature-detecting means 214 or the like) wherein means for calculating (microprocessor 205 or the like) calculates constants  $\alpha$ ,  $\beta$  corresponding to the temperature detected by temperature-detecting means during pressure difference measurement using constants  $\alpha$ ,  $\beta$  calculated by said first constant-calculating means using the calibration by temperature for a plurality of temperatures detected by temperature-detecting means. The resulting constants are used by pressure-difference measuring means to calculate f(P).

In a further advantageous embodiment, the device may further include temperature-detecting means (means for detecting temperature 214 or the like) and

constant-calculating means f(0), KP (microprocessor 205 or the like) corresponding to the temperature detected by pressure-difference measuring means during pressure difference measurement using constants f(0), KP calculated by a second constant-calculating means based on the calibration by temperature for a plurality of temperatures detected by temperature-detecting means. The resulting constants are used by the pressure-difference measuring means for calculating pressure difference P.

Alternatively, the device may further comprise

temperature-detecting means (temperature-detecting means 214 or the like);

means for calculating the constants  $\alpha$  and  $\beta$  (microprocessor 205 or the like) corresponding to the temperature determined by temperature-detecting means during pressure difference measurement using constants  $\alpha$  and  $\beta$  calculated by the first constant-calculating means based on the calibration by temperature of a plurality of temperatures detected by the temperature-detecting means; and

constant-calculating means f(0), KP (microprocessor 205 or the like) corresponding to the temperature detected by the temperature-detecting means during pressure difference measurement using constants f(0), KP calculated by second constant-calculating means based on the calibration by temperature for a plurality of temperatures detected by temperature-detecting means. The resulting constants are used by the pressure-difference measuring means to calculate measured pressure difference P.

All elements of the device, with the exception of the first constant-calculating means may be assembled as an integral device (displacement converter 200 or the like); and such a device may use the constants  $\alpha$  and  $\beta$  calculated by the first constant-calculating means.

50 The following means are used in the present invention.

1) a microprocessor 205 serving as a calculating and control means

2) a time constant measuring unit 202 serving as capacitance-measuring means C1, C2 of the sensor capacitor

3) a time counter 206 performing A/D conversion of the time constant obtained from 2)

55 4) memory 204 storing the determined capacitance

5) memory 204 storing linear correction constants  $\alpha$  and  $\beta$

6) means for performing read/write operations on memory (microprocessor 205)

The following means are also used to prevent decreases in linearity due to changes in floating capac-

itance caused by variations in temperature:

7) a temperature-detecting means (temperature detector 214)

8) a memory 204 for storing temperature correction coefficients for  $\alpha$  and  $\beta$

The following means are also used to correct temperature characteristics for zero and span.

5 9) a memory 204 storing temperature correction coefficients for zero and span.

Pressure difference is measured according to the following method. Instead of using a hardware method for compensating the floating capacitances contained in capacitances C1 and C2 from the sensor capacitor, the floating capacitances are determined by performing an initial calibration in which sensor capacitor capacitances C1(P), C2(P) are measured for a plurality of known pressure differences P. This is then used to perform  
10 compensation on floating capacitance (using software methods) when pressure differences are to be measured.

In other words in operation (1) above,

$$\alpha = CS1 - CS2, \beta = CS1 + CS2 \quad (7)$$

and f(P) of operation (1) becomes equivalent to when CC1=CS1, CC2=CS2 in operation (6) above,

15 and can be expressed as

$$f(P) = \Delta d/d + \delta/d \quad (8)$$

In this equation, diaphragm displacement  $\Delta d$  is proportional to applied pressure difference P, so if a proportional constant KP is set, then

$$\Delta d/d = KP * P \quad (9)$$

20 (However, this proportional constant will generally be different for the positive and negative range of pressure difference P because of the margin of error in the assembly of the diaphragm.)

Now  $\delta/d$  is equivalent to f(0) when, displacement  $\Delta d=0$  (i.e. when pressure difference P=0), so

$$\delta/d = f(0) \quad (10)$$

Therefore, f(P) fulfils the linear condition of operation (2).

25  $f(P) = KP * P + f(0) \quad (2)$

Let us assume that during calibration of the displacement converter, the sensor capacitances C1(P), C2(P) were measured for three known separate pressure differences P in the positive range (P0, P1, P2), and for three known separate pressure differences P in the negative range (P3, P4, P5).

By taking the difference of the function f for the two pressure difference values P0 and P1, operation (2)  
30 shows that

$$f(P1) - f(P0) = KP * (P1 - P0) \quad (11)$$

Likewise, by taking the difference of function f for pressure differences P1 and P2,

$$f(P2) - f(P1) = KP * (P2 - P1) \quad (12)$$

The following operation (13) results from operations (11) and (12).

35  $f(P2) - f(P1) = \{(P2 - P1)/(P1 - P0)\} \{f(P1) - f(P0)\} \quad (13)$

Likewise, for pressure differences P3, P4, P5,

$$f(P4) - f(P3) = KP * (P4 - P3) \quad (14)$$

$$f(P5) - f(P4) = KP * (P5 - P4) \quad (15)$$

Operations (14) and (15) show that:

40  $f(P5) - f(P4) = \{(P5 - P4)/(P4 - P3)\} \{f(P4) - f(P3)\} \quad (16)$

Therefore, the differences and sums of sensor capacitor capacitance values C1, C2 for pressure differences P0 to P5 can be obtained, the equations in operations (13) and (16) can be solved, and the unknown constants  $\alpha$  and  $\beta$  satisfying operation (8) (and therefore operation (2)) can be determined. Then a pressure difference can be determined linearly by performing operation (1) using constants  $\alpha$  and  $\beta$  and capacitances  
45 C1 and C2, measured at that pressure difference.

Instead of directly measuring sensor capacitor capacitances C1 and C2, the embodiment below measures the charging times T1 and T2 of the capacitors, which are proportional to the capacitances, under prescribed circuit conditions. Then, instead of the reference operation in operation (1), the following operation is performed.

50  $f = (T1 - T2 - Td)/(T1 + T2 - Ta) \quad (17)$

In this operation, Td and Ta are constants corresponding to  $\alpha$  and  $\beta$ .

The various aspects of the invention will now be described with reference to the accompanying drawings, in which:

55 Figure 1 is a drawing for the purpose of describing the sensor using parallel flat plates of the present invention;

Figure 2 is a schematic drawing of a device for converting displacement according to an embodiment of the present invention;

Figure 3 is a flowchart indicating the operations during the measurement mode of a device for converting

displacement according to an embodiment of the present invention;

Figure 4 is a flowchart indicating the operations during the correction mode of a device for converting displacement according to an embodiment of the present invention;

Figure 5 is a flowchart indicating the operations during the temperature correction and measurement mode of a device for converting displacement according to an embodiment of the present invention;

Figure 6 is a flowchart indicating the operations during the calibration of the output from the displacement converter; and

Figure 7 is a flowchart indicating the process of calculating temperature correction.

Referring now to Figures 2 to 7, the following is a description of an embodiment of the present invention.

Figure 2 is a block diagram of a device for converting displacements according to an embodiment of the present invention. Referring to Figure 2, this embodiment has a displacement converter 200, a sensor 201 comprising a diaphragm 1 and fixed electrodes 3 and 4 described in Figure 1, a microprocessor 205 serving as an operation control means controlling this displacement converter, a time constant measuring unit 202 measuring capacitances C1, C2 of the sensor capacitors between diaphragm 1 and fixed electrodes 3 and 4 respectively. An A/D converter 203 performs an A/D conversion of the time constant measured by the time constant measuring unit 202 and sends the result to the microprocessor 205. A time counter 206 is used for microprocessor 205 in timing operations and the like. Memory 204 serves to provide memory for microprocessor 205 and stores various constants such as capacitance values. AD/A converter 207 converts the measured pressure difference into an analogue voltage signal. V/I converter 207 converts a voltage signal into a current signal in a range such as 4-20mA. Modem 208 produces a modulating signal when the displacement converter sends out digital data externally.

An external DC power supply 210 is located outside the displacement converter 200 and serves as the power supply for generating the current signal noted above. External load resistor 211 is for converting the current signal to a voltage signal (for example, in order to convert a 4-20mA signal to 1-5V, a 250 Ohm resistor would be used). External communicator 212 is used when displacement converter 200 transmits data externally. External pressure measuring unit 231 serves to measure pressure in cases such as when a known pressure or the like is being applied from outside to sensor 201. Temperature detector 214 is arranged on displacement converter 200 to perform temperature correction and the like for displacement converter 200.

Figure 3 shows the operations flow of microprocessor 205 when this embodiment is outputting a linear signal (i.e. in measurement mode with pressure difference P). Steps 301-310 represent steps in this flow. At step 302, microprocessor 205 controls the time constant measuring unit 202, A/D converter 203 and time counter 206 in order to determine times T1 and T2 which are in proportion to capacitances C1 and C2 of the sensor capacitors.

Times T1 and T2 can be determined by using, for example, the method shown in a previous application by the present applicant (Japanese laid-open publication number 4-257430). In this method, a sensor capacitor is charged by a prescribed voltage from a power source via a prescribed resistance, and the time it takes for the capacitor to be charged to a prescribed threshold level is measured.

In another possible method, disclosed by the present applicant in Japanese laid-open publication number 5-66168, instead of determining times T1 and T2, one of the following are determined to obtain T1 and T2: (T1-T2) and (T1+T2); (T1+T2) and T1 or T2; (T1-T2) and T1 or T2.

In the next step, step 303, the reference operation noted in operation (17) (shown below) is performed using time constants Td and Ta in memory 204.

$$f = (T1 - T2 - Td)/(T1 + T2 - Ta) \quad (17)$$

In the next step, step 304, constant f(0) (f when pressure difference is 0 percent) in memory 204 is used to determine PN, the difference between f and f(0). In the next step, step 305, KS (the span coefficient) and KZ (the zero coefficient) in memory 204 are used in operation (18) to perform the operations for the output signal for the process handling the pressure difference measurement. In step 306, the result from this, converter output P<sub>out</sub>, is sent to D/A converter 207.

$$P_{out} = KS * PN + KZ \quad (18)$$

The calculation in operation (18) provides an output signal P<sub>out</sub> that is linear to pressure difference P. For example, referring to Figure 2, assuming the current signal from V/I converter 209 corresponding to a pressure difference P of 0-100 percent is 4-20mA, when P=0% (i.e. f=f(0) and PN=0), zero coefficient ZK is the signal element sent to D/A converter 207 so that the current signal from V/I converter 209 is 4mA. Span coefficient KS is the signal element sent to D/A converter 207 so that the difference in the current signal from V/I converter 209 from when P=100% and P=0% is 16mA.

In the next step, step 307, if there is a read/write request for memory 204 from external communicator 212 (e.g. reading T1, T2, writing Td, Ta, and the like), the read/write operation is performed on memory at step 308.

Figure 4 is a flowchart of steps 401-413 indicating the sequence of operations of microprocessor 205 during output adjustment (calibration) of displacement converter 200. In steps 402-405, data required for the aforementioned constants  $T_d$ ,  $T_a$ , which are necessary for linear correction, are retrieved. At step 403, applied pressure difference  $P_x$  (where  $X$  is the parameter representing the number of the measurement point) is sent to sensor 201. At step 403 and step 404, detected time values  $T_1(P_x)$ ,  $T_2(P_x)$ , which are proportional to capacitances  $C_1$ ,  $C_2$  of the sensor capacitors, are read from time measuring unit 202. This operation is repeated for values of  $X$  from 0 to  $n$ .

Examples of the types of measurement points include:

- 1) five points, where pressure difference  $P_x$  is -100, -50, 0, 50, 100%;
- 2) four points with 0, 25, 50, 100%;
- 3) three measurement points for both positive and negative pressure differences, as noted previously (a total of 6 points).

In step 404, referred to above, if displacement conversion takes place by determining the sum and difference of the capacitances  $C_1$  and  $C_2$  of the sensor capacitors, a read of  $T_1(P_x)+T_2(P_x)$  and  $T_1(P_x)-T_2(P_x)$  is performed. If the displacement conversion takes place by determining either capacitance  $C_1$  or  $C_2$  and the sum of the capacitances  $C_1$  and  $C_2$ , or by determining either capacitance  $C_1$  or  $C_2$  and their difference, then a read of  $T_1(P_x)$  or  $T_2(P_x)$  and  $T_1(P_x)+T_2(P_x)$  is performed, or a read of  $T_1(P_x)$  or  $T_2(P_x)$  and  $T_1(P_x)-T_2(P_x)$  is performed. At step 406, constants  $T_a$ ,  $T_d$  noted above are calculated, and at step 407, the values for  $T_a$  and  $T_d$  are written to memory 204.

In the calculation at step 406, if five measurement points (-100, -50, 0, 50, 100%) are used for pressure difference  $P_x$  as noted in (1) above,  $T_a$  and  $T_d$  are determined so that they satisfy the following equations:

$$f(+100) - f(+50) = f(+50) - f(0) \quad (19)$$

$$f(-100) - f(-50) = f(-50) - f(0) \quad (20)$$

If four measurement points (0, 25, 50, 100%) are used for pressure difference  $P_x$  as noted in (2) above,  $T_a$  and  $T_d$  are determined so that they satisfy the following equations:

$$f(100) - f(50) = f(50) - f(0) \quad (21)$$

$$f(50) - f(25) = f(25) - f(0) \quad (22)$$

If six measurement points are used, as noted in (3) above, operations (13) and (16) would be used.

In step 406, it would also be possible to perform the calculations of constants  $T_a$  and  $T_d$  outside the displacement converter 200 instead of having the microprocessor 205 perform them. Then, at step 407, the microprocessor 205 would read in the results of the calculations as  $T_a$  and  $T_d$ , and would write these results to memory 204.

Next, steps 408-410 perform zero-adjustments. At step 408, differential pressure 0% is input. At step 409, the detected time values,  $T_1(0)$ ,  $T_2(0)$  and constants  $T_a$ ,  $T_d$  stored in memory 204 are used in operation (17) to determine function  $f(0)$ . This value is written to memory 204 as a constant. As a result, with pressure difference  $P=0\%$ , operation (18) shows that  $P_N=f(0)=0$ . Therefore  $P_{out}=KZ$ . At step 410, zero coefficient  $KZ$  is set so that converter output  $P_{out}$  is set at a desired value (e.g. 4mA), and  $KZ$  is written to memory 204.

Next, in steps 411 and 412, span adjustment is performed. At step 411, a differential pressure of 100% is entered. The detected time values,  $T_1(100)$ ,  $T_2(100)$  and constants  $T_a$ ,  $T_d$  stored in memory 204 are used in operation (17) to determine  $f(100)$ . From this can be obtained  $P_N=f(100)-f(0)$ . Using this and the aforementioned zero coefficient  $KZ$ , span coefficient  $KS$  is determined so that converter output  $P_{out}=KS \cdot P_N + KZ$  can be a determined value (e.g. 20mA). At step 412, the coefficient is written to memory 204.

Figure 5 is a flowchart indicating the operations of microprocessor 205 when displacement converter 200 is outputting linear converter output  $P_{out}$ , which has been temperature-corrected. Steps 501-514 indicate this process. At step 502, microprocessor 205 controls time constant measuring unit 202, A/D converter 203 and timer counter 206. Also, time values  $T_1$ ,  $T_2$  proportional to capacitances  $C_1$  and  $C_2$  of the sensor 201 capacitors are determined. At step 503, temperature  $TT$  is measured with temperature detector 214. At step 504, constants  $T_d$  and  $T_a$  that correspond to the current temperature  $TT$  are determined using a data table previously stored in memory 204. This data table contains constants  $T_{di}$  and  $T_{ai}$  for temperatures  $TT_i$  (the "i" in  $TT_i$ ,  $T_{di}$  and  $T_{ai}$  is a parameter indicating the temperature range of  $TT$ ,  $T_d$  and  $T_a$ ).

Figure 7 shows an example of the operations procedure for temperature correction. Steps 701-706 perform this procedure. In this example, it is assumed that the data table in memory 204 contains constants ( $T_{d1}$ ,  $T_{d2}$ ,  $T_{d3}$  and  $T_{a1}$ ,  $T_{a2}$ ,  $T_{a3}$ ) for the three temperatures for parameters  $i=1, 2, 3$  ( $TT_1$ ,  $TT_2$ ,  $TT_3$ , where  $TT_1 < TT_2 < TT_3$ ). Temperature correction values  $T_d'$  and  $T_a'$ , which approximate constants  $T_d$  and  $T_a$ , are determined by performing linear approximations between temperatures  $TT_3- TT_2$  or temperatures  $TT_2- TT_1$  (steps 703, 704) depending on whether measured temperature  $TT$  is greater or less than measured temperature  $TT_2$  (step 702).

Returning to Figure 5, at step 505, detected time values  $T_1$ ,  $T_2$  and constants  $T_d'$  and  $T_a'$ , obtained from

step 504, are used to determine function  $f$ .

In the next step, step 507, constant  $f(0)$  (the  $f$  value when differential pressure is 0%), previously stored in memory by temperature, is used to determine  $f(0)'$  as a value for constant  $f(0)$  corresponding to the current measured temperature  $TT$ .

5 In the next step, step 507, temperature correction for the zero point is performed by setting  $PN$  to the difference between  $f$  and  $f'(0)$ . In the next step, step 508, operation (23) below is used to perform temperature correction on the span corresponding to the  $PN$  value.

$$PN' = PN * PN100(TT1) / [(PN100(TT2) - PN100(TT1)) * (TT - TT1) / (TT2 - TT1) + PN100(TT1)] \quad (23)$$

10  $PN100(TT1)$  and  $PN100(TT2)$  are values of  $PN$  when input is 100% at temperatures  $TT1$  and  $TT2$ , which were previously set. Temperature  $TT1$  is the temperature for which adjustments to zero coefficient  $KZ$  and span coefficient  $KS$  are performed (this is called the reference temperature). The above equation is the equation for when  $TT \leq T2$ . If  $TT > T2$ , then  $TT1$  and  $TT2$  in operation (23) are reversed.

In the next step, step 509, temperature-corrected converter output  $P_{out}$  is determined using operation (24) below. At step 510, the resulting  $P_{out}$  is sent to D/A converter 207.

15 
$$P_{out} = KS * PN' - KZ \quad (24)$$

If, at step 511, a memory read/write is requested by the external communicator 212, step 512 performs a read/write operation (e.g. a read of  $T1$ ,  $T2$ , a write of  $Td$ ,  $Ta$ ).

Figure 6 is a flowchart indicating an embodiment of the operations performed by microprocessor 205 when the output from displacement converter 200 is adjusted (calibrated) so that temperature correction is possible. Steps 601-620 perform this operation. In this case, temperature  $TTi$  is changed to a number of preset temperature points within a certain range (the "i" in  $TTi$  is a parameter indicating the number of the point). For each case (i.e. for each temperature point), a constant is determined according to the procedure in Figure 6 and stored.

20 In Figure 6, assuming that the temperature is at one of the above temperature points, steps 602-605 collect the data necessary for calculating the linear correction constants  $Tdi$  and  $Tai$ . Next, at step 606, the linear correction constants  $Tdi$  and  $Tai$  for that temperature are calculated. The operation in steps 602-606 above are identical to steps 402-406 in Figure 4.

Next, at step 607, current temperature data  $TTi$  is measured using temperature detector 214. Next, at step 608,  $Tdi$ ,  $Tai$  and  $TTi$  are written to memory 204. At step 609, assuming the input pressure difference to be 0%,  $f(0)$  is measured and is written to memory 204 at step 610.

30 Next, at step 612, zero coefficient  $KZ$  is written to memory 204 only if the temperature is the reference temperature (step 611, branch Y). Next, at step 614, the input pressure difference is set to 100%. If the temperature is the reference temperature (step 615, branch Y), span coefficient  $KS$  is written to memory 204 at step 616. Meanwhile, if the temperature is not the reference temperature (step 615, branch N),  $PN100i$  is calculated as the  $PN$  value in this case at step 617. At step 618,  $PN100i$  is written to memory 204.

35 In prior art, hardware methods have been used in displacement converters to correct the floating capacitance contained in capacitances  $C1$ ,  $C2$  of the sensor capacitors. In the present invention, it is possible to perform linear, zero and span adjustments of a displacement converter easily and accurately. This is done by using capacitances  $C1(P)$ ,  $C2(P)$ , previously measured for a plurality of measurement points with known pressure difference  $P$ , in order to calculate constants  $\alpha$  and  $\beta$ , which relate to the floating capacitance appearing at prescribed coefficient value  $f(P)$ . Then, these constants are used to determine a function  $f$  based on the capacitance for the pressure difference, and the pressure difference is calculated and output. Thus, the floating capacitance is corrected using a "software method."

40 The present invention performs the above corrections for predetermined temperature points beforehand, stores constants for each of these temperature points, measures the temperature as well as the sensor capacitor capacitance values when the pressure difference is measured, and uses the temperature-corrected constant to calculate and output the pressure difference. This provides a displacement converter having good linear, zero and span temperature properties.

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## Claims

1. A method for measuring pressure difference by detecting very small displacements of a diaphragm caused by the pressure difference expressed as a change in capacitance in a pair of capacitors formed by a diaphragm and a pair of fixed electrodes arranged and facing either side of said diaphragm, comprising:

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capacitance-measuring means measuring capacitances  $C1$ ,  $C2$  of said pair of capacitors;  
assuming  $f(P)$  of operation (1) is linear to pressure difference  $P$  according to operation (2), con-



taining  $f(0)$  corresponding to  $f(P)$  when pressure difference  $P=0$  and proportional constants  $KP$  corresponding to positive and negative ranges of pressure difference  $P$ ;

calculating constants  $\alpha$ ,  $\beta$ ,  $f(0)$ ,  $KP$  from operations (1) (2) using capacitances  $C1(P)$ ,  $C2(P)$  calculated during preliminary calibration for a plurality of known pressure differences  $P$  in a positive or (and) negative range of pressure difference  $P$ ; and

calculating pressure difference  $P$  from operations (1) (2) using constants calculated during preliminary calibration and using capacitances  $C1(P)$ ,  $C2(P)$  at pressure difference  $P$  measured during pressure difference measurement by said capacitance-measuring means.

2. A device for converting displacement detecting very small movements of a diaphragm caused by pressure difference as a change in capacitance in a pair of capacitors formed by a diaphragm and a pair of fixed electrodes arranged and facing either side of said diaphragm, comprising:

capacitance-measuring means measuring capacitances  $C1$ ,  $C2$  of said pair of capacitors;

first constant-calculating means calculating constants  $\alpha$ ,  $\beta$ , based on the floating capacitances within said capacitances  $C1$ ,  $C2$

so that  $f(P)$  of operation (1) is linear to a plurality of known pressure differences  $P$  in both the negative and positive ranges of said pressure difference  $P$ , and

using capacitances  $C1$ ,  $C2$  of said pair of capacitors measured by said capacitance measuring means, and capacitances  $C1$ ,  $C2$  of said, and

using capacitances  $C1$ ,  $C2$  of said pair of capacitors measured by said capacitance measuring means during preliminary calibration based on  $C1(P)$ ,  $C2(P)$  of operation (1) below for known pressure differences  $P$ ;

second constant-calculating means calculating  $f(P)$  of operation (1) during said preliminary calibration for each of said known plurality of pressure differences  $P$ ,

using constants  $\alpha$ ,  $\beta$  calculated by said first constant-calculating means, and capacitances  $C1(P)$ ,  $C2(P)$  measured by said capacitance-measuring means for said plurality of known pressure differences  $P$ ,

and calculating constant  $f(0)$  corresponding to  $f(P)$  when pressure difference  $P$  is 0 based on operation (2), which defines the linearity of the two, using values for  $f(P)$  and said known pressure differences  $P$ ,

and calculating a proportional constant  $KP$  for a positive range of pressure difference  $P$  or (and) a proportion constant  $KP$  for a negative range of pressure difference  $P$ ; and

pressure-difference measuring means calculating  $f(P)$  of operation (1) during pressure difference measurement using constants  $\alpha$ ,  $\beta$  calculated by first constant-calculating means, and using capacitances  $C1(P)$ ,  $C2(P)$  measured by capacitance-measuring means for pressure difference  $P$ ,

and calculating pressure difference  $P$  from the relationship in operation (2) using said  $f(P)$  and using constant  $f(0)$  and proportional constant  $KP$  calculated by said second constant-calculating means.

3. A displacement conversion system comprising a device for converting displacement as described in claim 2 wherein said capacitance-measuring means measures a difference and a sum of the capacitances of said pair of capacitors and derives the capacitances of each of said capacitors.

4. A device for converting displacement as described in claim 2 wherein said capacitance-measuring means measures either the difference or the sum of the capacitances of said pair of capacitors, as well as the capacitance of either one of said capacitors, in order to determine the capacitance of the other capacitor.

5. A displacement conversion system comprising a device for converting displacement as described in claim 2 further comprising

temperature-detecting means; and

calculating means for calculating constants  $\alpha$ ,  $\beta$  for a temperature detected by said temperature-detecting means based on said correction for each of a plurality of temperatures detected by said temperature-detecting means and using and calculated by said first constant-calculating means,

and providing said  $\alpha$ ,  $\beta$  to said pressure-difference measuring means for calculating  $f(P)$ .

6. A device for converting displacement as noted in one of claim 2 through claim 4 further comprising

temperature-detecting means; and

means for calculating constants  $f(0)$ ,  $KP$  for a temperature detected by said temperature-detecting means during pressure difference measurement based on said correction using constants  $f(0)$ ,  $K(P)$  cal-

culated by said second constant-calculating means, and  
 providing constants  $f(0)$ ,  $KP$  to said pressure-difference measuring means for calculating pressure  
 difference  $P$ .

- 5 7. A device for converting displacement as noted in one of claim 2 through claim 4 further comprising:  
     temperature-detecting means;  
     means for calculating constants  $\alpha$ ,  $\beta$  corresponding to a temperature detected by temperature-de-  
     tecting means during pressure difference measurement, based on said corrections for each of a plurality  
     of temperatures detected by said temperature-detection means, and using constants  $\alpha$ ,  $\beta$  calculated by  
 10 said first constant-calculating means, and  
     providing constants  $\alpha$ ,  $\beta$  to pressure-difference measuring means for calculating  $f(P)$ ; and  
     means for calculating constants  $f(0)$ ,  $KP$  for a temperature detected by said temperature-detecting  
     means during pressure difference measurement using constants  $f(0)$ ,  $KP$  calculated by said second con-  
     stant-calculating means based on said corrections for a plurality of temperatures detected by said tem-  
 15 perature-detecting means, and  
     providing said constants  $f(0)$ ,  $KP$  to said means for detecting pressure difference for calculating  
     pressure difference  $P$ .
- 20 8. A device for converting displacement as described in one of claim 2 through claim 7 wherein each means  
     except said first constant-calculating means is assembled as an integral device, said device setting con-  
     stants  $\alpha$ ,  $\beta$  calculated by first constant-calculating means.

FIG 1 A

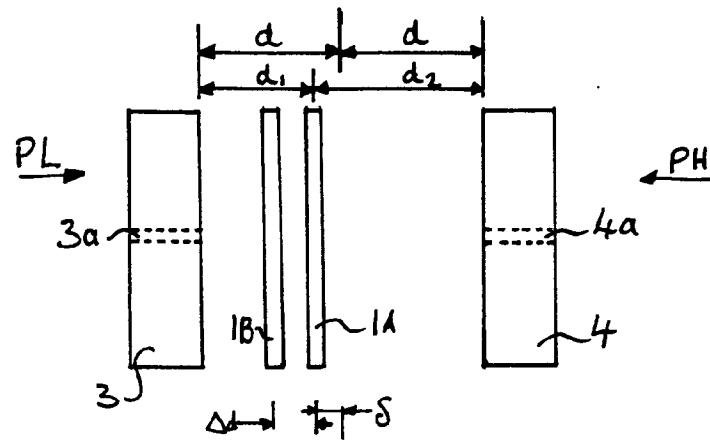


FIG 1 B

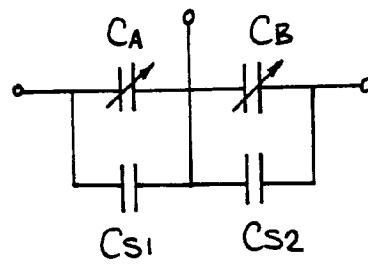


FIG 2

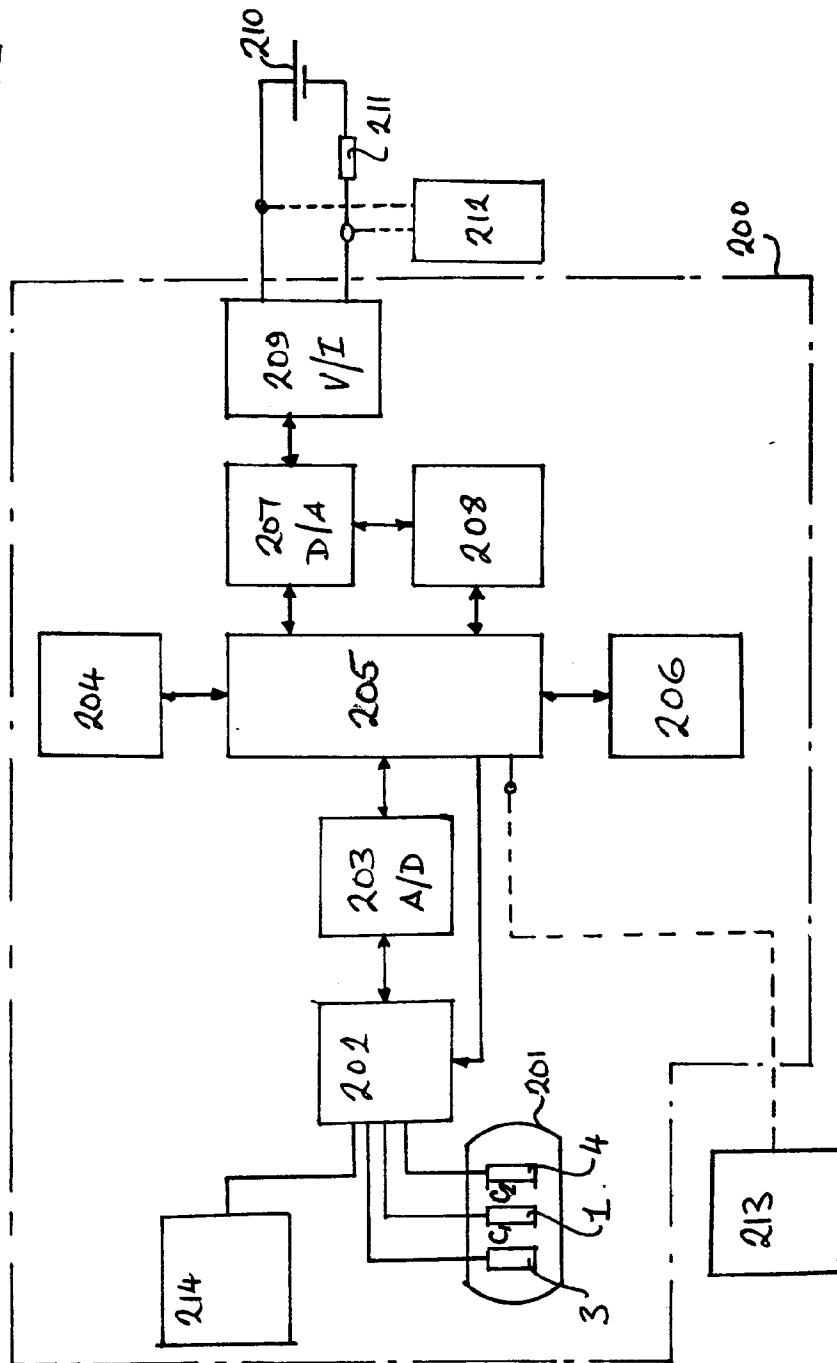


FIG 3

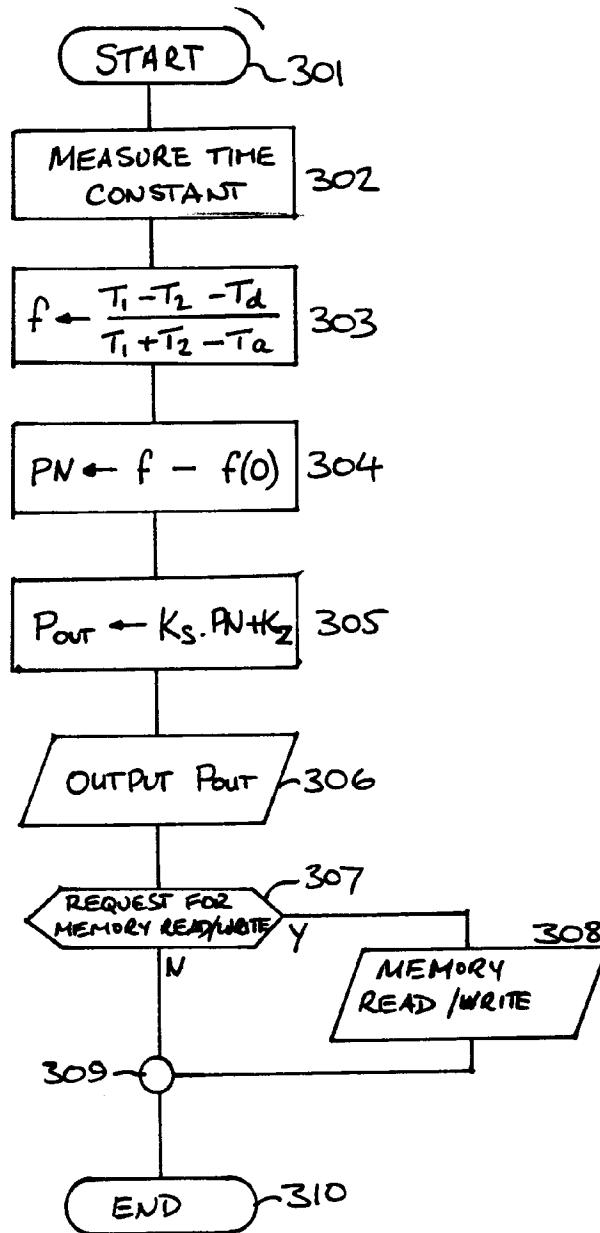
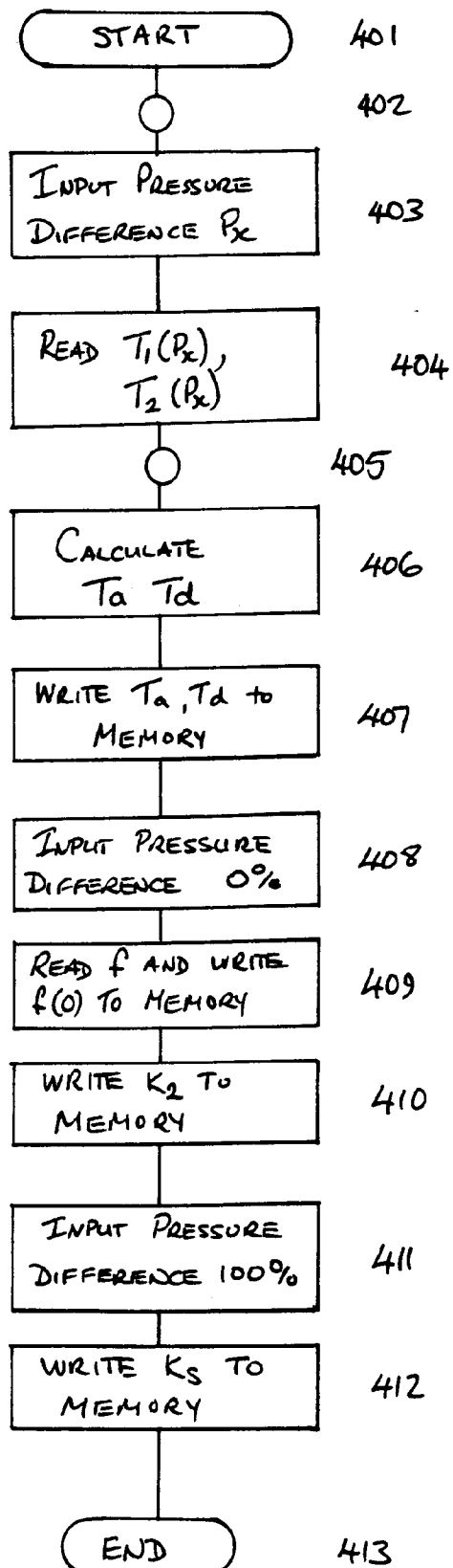
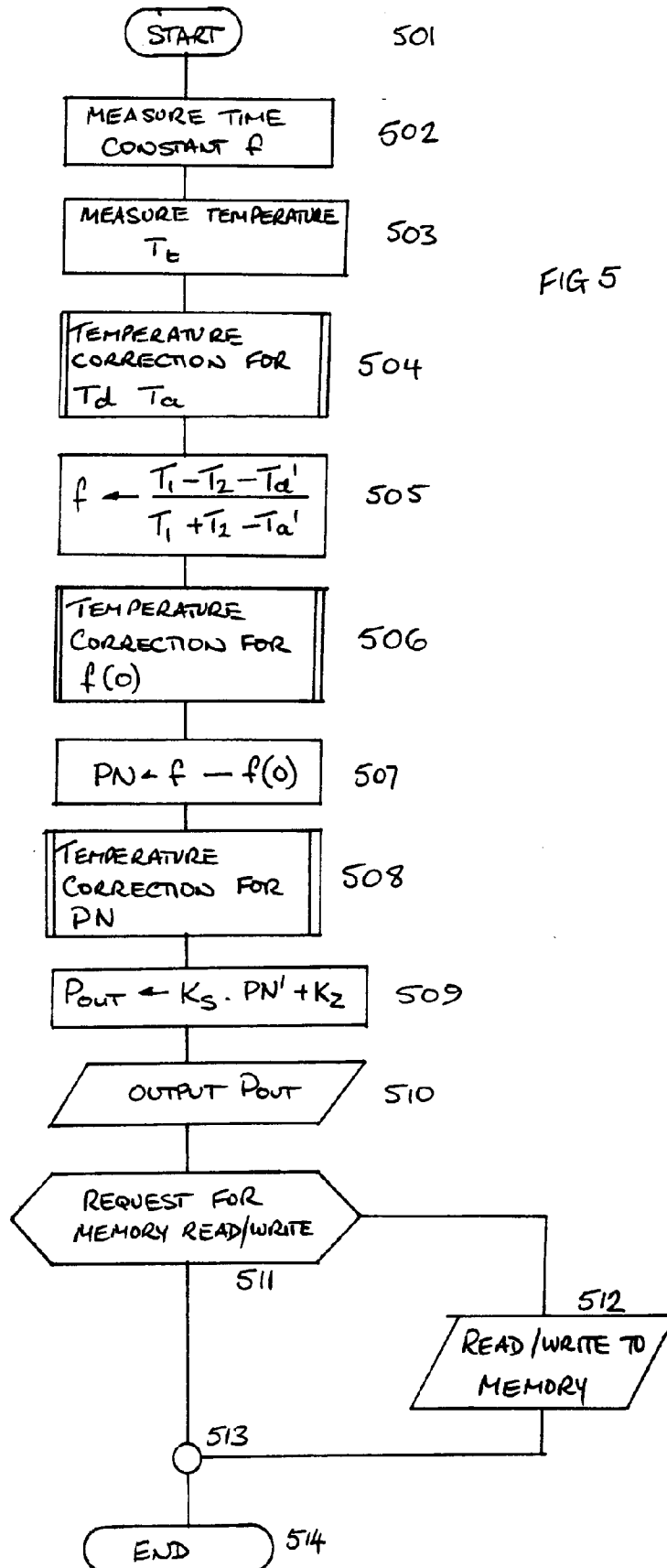


FIG 4





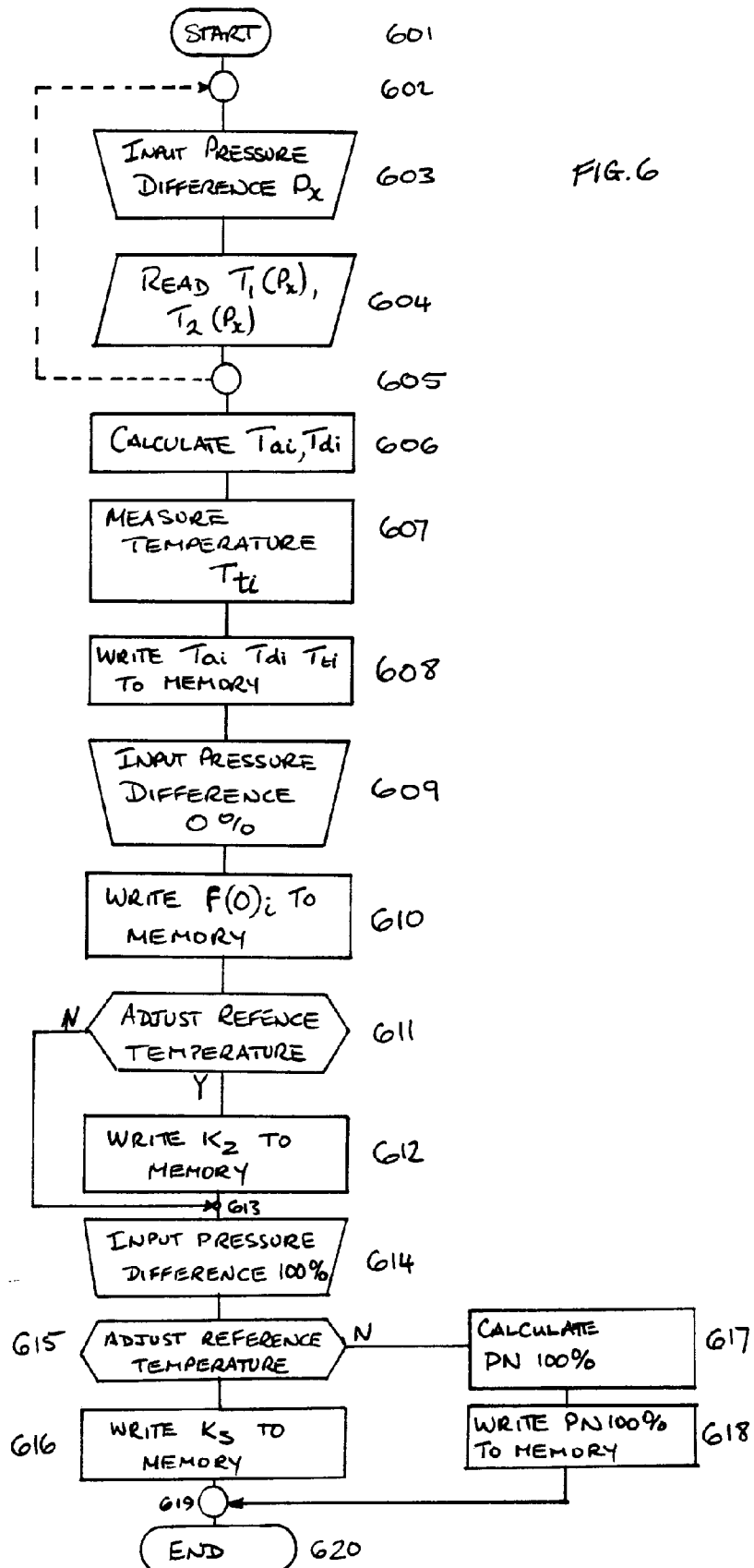




FIG. 7

